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Efficient Multiplexer/Demultiplexer for Visible WDM Transmission over SI-POF Technology

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Abstract: A five channel step index plastic optical fiber proposal for a multiplexer/demultiplexer having insertion losses (IL) of 2.9–4 dB, pass bandwidths at -3 dB > 30 nm, crosstalk attenuation > 30 dB and size of ~ 65 mm \times 55 mm, is demonstrated. It is based on a reflective diffraction grating with blazed profile and an aspheric lens. The theoretical analysis presented is used to further reduce the system size to ~ 37 mm \times 30 mm and to increase the number of channels to 8 keeping $ILs < 4.5$ dB. Experimental results have good agreement with theoretical expectations.

KeyWords: Demultiplexer, diffraction grating, multiplexer, polymer optical fiber, visible, wavelength division multiplexing.

1. Introduction

Today the volume of data transmitted by short-range networks, especially by In-Home networks, both to the Internet Service Provider and between different terminals, is increasing beyond the Gbit/s, exceeding the capabilities of current networking technologies [1]. This is due to the fast growth of new multimedia services like IPTV, multiroom/multivision configurations, high-definition TV or remote “face-to-face communication,” among others [2]. On the other hand, polymer optical fiber (POF) has been proposed, and recognized, as one of the most promising transmission media for implementing high speed and low cost short-range communication networks [1]. Specifically, in scenarios, such as local area networks, in-home, and office networks [3], as well as in automotive [4] and avionic multimedia buses, or in data center interconnections [5]. Among the different POF types, the step index POF (SI-POF) with a $980 \mu\text{m}$ core diameter of polymethyl-methacrylate (PMMA) and numerical aperture (NA) of ~ 0.5 offers several advantages, especially in the short-range scenarios listed previously, due to its potential low cost for its easiness of handling, installation, splicing and connecting. However, SI-POF suffers from high modal dispersion due to its large NA , limiting its bandwidth distance product to ~ 50 MHz \times 100 m [6], and providing acceptable attenuation only in the visible spectrum (VIS) (~ 0.17 dB/m at 650 nm) [7].

Gbit/s transmission capacity of SI-POF links has been widely demonstrated in recent years, using single channel (ch) based

systems (typically at 650 nm) with different advanced modulation formats and/or adaptive electrical equalization techniques. Reported simulations shows that data rates of 1.25, 2.1 [8] and even 6.2 Gbit/s [9], via up to 50 m, can be reached using a single ch , with NRZ, CAP-64 and QAM512 modulations, respectively, with LED [8] and LD [9] transmitters (Txs). More recent experimental systems demonstrate data rates of Multi-Gbit/s up to 50 m with LD Txs [6] and up to 3 Gbit/s over 25 m using 8-PAM with LED Txs [10]. Fully integrated systems that offer real-time SI-POF links at 1 Gbit/s via up to 50 m using M -PAM modulation with a LED Tx have also been reported [11]. But SI-POF’s data transmission capacity needs a greater exploitation to meet user requirements for higher data rates with a low power consumption and low cost. This generates an interest in the development of new systems for Multi-Gbit/s transmission over SI-POF, including new transmitters and receivers, and in new standards, based on SI-POF [1], [4]. After exploiting the capabilities of a single ch transmission, visible wavelength (λ) division multiplexing (visible WDM) is proposed as a solution to expand the capacity of SI-POF based systems. Current proposals of visible WDM transmission over SI-POF are based on spectral grids with chs between 400 and 700 nm [12], using LDs. Visible WDM systems using offline-processed DMT modulation, and data rates up to 14.77 [13] and 21 Gbit/s [5] over 50 m, with 4 and 6 chs , respectively, have been recently reported. In both systems, the average data rate per ch is about 3.5 Gbit/s with bit error rate of 1×10^{-3} .

In WDM systems two key-elements have to be introduced: a multiplexer (Mux) and a demultiplexer (DeMux). On the other hand, a limitation of visible WDM links over SI-POF is the power penalty due to the current Muxes/DeMuxes high insertion losses (ILs), limiting the transmission capacity of each ch in comparison with single ch systems, for the same transmitted power [9]. This can be overcome by reducing the Muxes/DeMuxes’ ILs , and/or increasing the transmission power. But the latter solution increases the system power consumption and is only suitable for scenarios where working outside the eye-safety-limit is allowed [5], [13]. Mux/DeMux devices with $ILs \approx 3.5$ dB per ch allow to establish SI-POF visible WDM systems with transmission power per ch near to the eye safety limit (< 1 mW), that can be used in network topologies [14], where the fiber containing all the WDM chs is kept away from the end user. Therefore, the development of Mux/DeMux devices with low ILs and higher ch counts than the current proposals is essential in order to implement efficient visible WDM SI-POF links, working near the eye-safe-limit and using low-power technology [9], especially for in-home and office networks [14]. On the other hand, the design of Mux/DeMux

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TABLE I
CHARACTERISTICS OF SOME MULTIPLEXER/DEMULTIPLEXER DEVICES FOR SI-POF WDM SYSTEMS

Technology	#Elements	Size [mm×mm]	Channels [nm]	IL [dB]	CTA [dB]	[Ref.], Year	Remarks
Planar blazed diffraction grating (600 lines/mm)	2	(1)	520, 650	6.2 to 7.5	25	[19], 2002	(2)
Thin film filters	$>4^{(1)}$	(1)	520, 655	3 to 5	20	[19], 2002	(2)
Holographic concave grating reflector (1200 lines/mm)	1	$\sim 20 \times 35^{(1)}$	520, 570, 655	2	20	[21], 2005	(3), (4), (5)
Ellipsoid and Spherical grating mirrors (1200 lines/mm)	1	$\sim 30 \times 26^{(1)}$	480, 520, 630	(1)	30	[23], 2008	(3), (4)
Prism	2	79×94	470, 520, 655	12 to 19	4.6 to 6.8	[20], 2008	(2)
Blazed grating on an aspheric mirror (500 lines/mm)	1	13×20	450, 520, 650 ⁽⁷⁾	(1)	(1)	[22], 2013	(3), (5), (6)
Thin film filters	12	Large ⁽¹⁾	405, 450, 528, 646	3.3 to 5.7	>30	[13], 2014	(2), (8)
Planar Holographic Diffraction Grating (1800 lines/mm)	2	diam. $\geq 75^{(1)}$	405, 442, 459, 490, 515, 655	<10	20 to >30	[5], 2014	(2)
Planar blazed diffraction grating (600 lines/mm)	2	65×55	504, 515, 650	3.5 to 4.5	>30	[24], 2014	(2)
			405, 470, 530, 588, 650	2.8 to 3.9	>30	In this work	(2)
Planar blazed diffraction grating (1200 lines/mm)	2	57×50	435, 465, 497, 530, 562, 595, 625, 655	3.2 to 4.5	>30	In this work	(2)

Notes: (1) Unspecified or not analyzed; (2) Experimental results with ports made of SI-POF; (3) Simulations without experimental results; (4) The diameter of the SI-POF is not considered in the simulations; (5) A detection layer is considered at the output; (6) SI-POF input with 0.38 NA and 0.98 mm diameter; (7) An extra channel at 405nm is included, but only *chs* with high CTA are considered; (8) There is a thin-film filter in each output to improve the crosstalk attenuation.

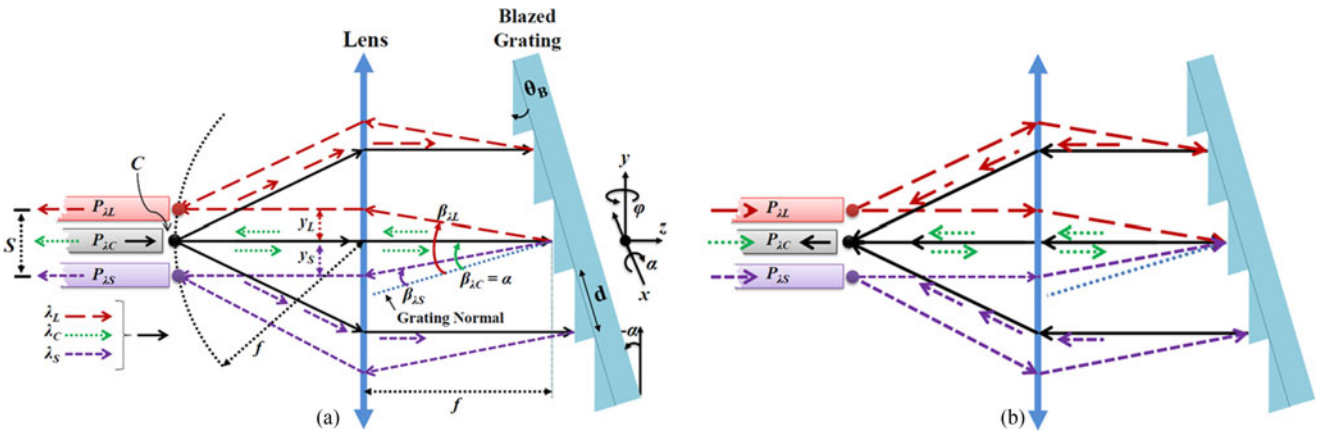


Fig. 1. Layout of SI-POF Mux/DeMux: (a) ray tracing in demultiplexing and (b) ray tracing in multiplexing.

devices with a reduced size is another important requirement. In this paper, a five *ch* diffraction grating based Mux/DeMux for visible WDM transmission over SI-POF technology, with low *IL*, large rejection bandwidth, and a compact size, in comparison with the current state-of-the-art, is presented. Thus, we first review the Mux/DeMux devices for visible WDM based SI-POF networks. Then, we analyze the most important requirements imposed by the SI-POF characteristics in the design of diffraction grating based Muxes/DeMuxes. We next described the five *ch* Mux/DeMux design and its experimental characterization. Finally, we present the discussion and the relevant conclusions.

2. Muxes/DeMuxes for visible WDM over SI-POFS

Muxes/DeMuxes are basic elements in the WDM approach. However, most Muxes/DeMuxes for glass optical fibers (GOFs) [15]–[17], or for graded index POF with low *NA* [18], are not suitable for SI-POFs. This is due to the spectral range and spectral bandwidths used for visible WDM over SI-POFs [12], and the SI-POF physical characteristics. A summary of different Muxes/DeMuxes for SI-POF is shown on Table I. They are mainly based on thin-film filters [13], [19], prisms [20], and diffraction gratings [5], [21]–[23]. Muxes/DeMuxes based on planar blazed diffractions grating are to date a promising option

for implementing compact devices with low *ILs* and multiple *chs*. The next lowest *IL* < 4.5 dB is achieved in a diffraction grating based Mux/DeMux of three *chs* [24]. The maximum number of *chs* is reported in [5], but the *ILs* are up to 10 dB. In this paper, we report a five *ch* Mux/DeMux with *ILs* < 4 dB and an eight *ch* Mux/DeMux with *ILs* < 4.5 dB, both with crosstalk attenuation (*CTA*) > 30 dB.

3. Theoretical basic and proposed scheme

Fig. 1 shows the layout of the proposed SI-POF Mux/DeMux. It consist of a reflective blazed diffraction grating with blazing angle θ_B , grating pitch d and tilt angle about the x -axis α ; and a collimating/focusing lens with effective focal length f and pupil diameter D_L . The light, which emerges [see Fig. 1(a)] from the common port, $P_{\lambda C}$, located at C point, contains the central wavelength λ_C , and the wavelengths of the extreme *chs* to be demultiplexed, which are referred as λ_S , for the shorter λ (at ~ 400 nm) and as λ_L , for the longer λ (at ~ 700 nm). The system is bidirectional. So the rays that emerge from $P_{\lambda S}$ and $P_{\lambda L}$ are multiplexed in $P_{\lambda C}$; see Fig. 1(b).

A light beam is directed at the diffraction grating. The grating reflects back a plurality of collimated beams of light, each within a different λ range and at a specific direction defined by

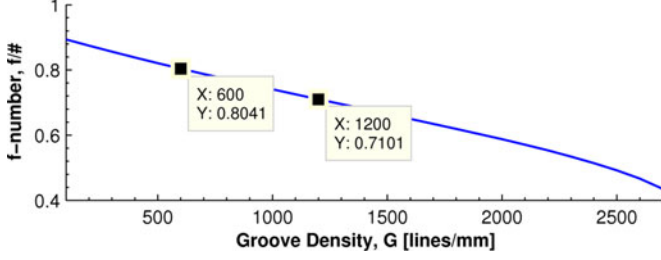


Fig. 4. f -number to transmit the resulting beams versus the groove density.

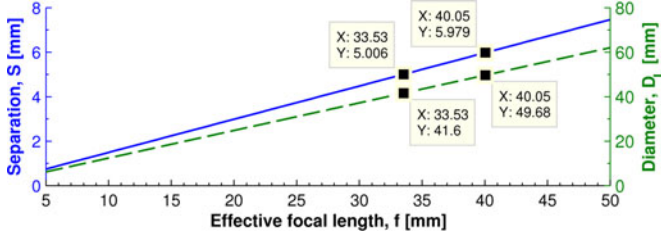


Fig. 5. Spatial separation (solid line, left vertical axis) and beam diameter (dashed line, right vertical axis) versus f . $G = 600$ lines/mm.

diffraction efficiencies. The optics must be able to transmit the multiple beams (from the different input/output ports) over its entrance pupil, with total diameter D_L . From Fig. 3, the diameter must be greater than

$$D_L \geq \max[y_S + y_{S\psi}, y_L + y_{L\psi}] \quad (8)$$

where $y_{S\psi} = p_S \times \tan(\psi_a)$, with $p_S = (f^2 - y_S^2)^{1/2}$ and $\psi_a = \sin^{-1}NA$; and $y_{L\psi} = p_L \times \tan(\psi_a)$ with $p_L = (f^2 - y_L^2)^{1/2}$. p_S and p_L can be approximated to f , if $f \gg y_S$ and $f \gg y_L$ (e.g., with y_S and $y_L < 4$ mm and $f > 20$ mm, the relative error of this approximation is less than 2%). Therefore, the required optics must have

$$f/\# \leq \min \left\{ [\tan(\beta_S) + \tan(\psi_a)]^{-1}, [\tan(\beta_L) + \tan(\psi_a)]^{-1} \right\}. \quad (9)$$

Then, $f/\#$ is almost independent of f if $f \gg y_S$ and $f \gg y_L$. Fig. 4 shows $f/\#$ versus G from (9) with $\lambda_S = 405$ nm, $\lambda_L = 650$ nm and SI-POFs with $NA = 0.48$, for $m = 1$. The required $f/\#$ decreases as the grating G increases. The $f/\#$ required for both $G = 600$ lines/mm ($f/\# < 0.8$) and $G = 1200$ lines/mm ($f/\# < 0.71$) is satisfied using aspheric lenses.

C. Spatial Separation Between Channels

Channels' spatial separation depends on G and f . Higher G values require more complex optics and can reduce the grating efficiency, due to the manufacturing tolerances. But, large f values results in bulky systems. The tradeoff between G and f is analyzed in the following example. The objective is to separate more than five SI-POF chs , placed in a spectrum from $\lambda_S = 405$ nm to $\lambda_L = 650$ nm, therefore, $S = y_S + y_L > 5$ mm.

In this example, we consider a diffraction grating with $G = 600$ lines/mm. Fig. 5 shows the resulting S and the entrance pupil diameter, D_L , of the lens required as a function of f ,

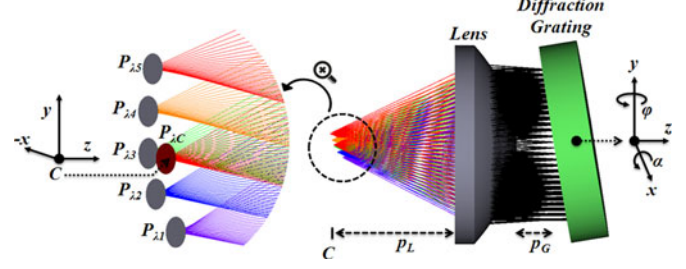


Fig. 6. Layout of the five channel SI-POF Mux/DeMux.

from (4), (5), and (8). It can be shown that $S > 5$ mm can be obtained using a lens with $f > 33.5$ mm and $D_L > 41.6$ mm ($f/\# < 0.8$, see Fig. 4 for $G = 600$ lines/mm). If G increases up to 1200 lines/mm, S doubles but the optics' $f/\#$ must be < 0.71 .

4. Five channels SI-POF MUX/DEMUX

Equations previously analyzed are based on ideal elements. An optimized design, based on the characteristics of real optical elements, is now reported. It is based on the example analyzed in Section III-C; see Fig. 6. The input/output ports are named $P_{\lambda n}$, with $n = 1, 2, \dots, 5$, and their chs cover the spectral range of 405–650 nm: $\lambda_1 = \lambda_S = 405$ nm, $\lambda_2 = 466.25$ nm, $\lambda_3 = 527.5$ nm, $\lambda_4 = 588.75$ nm, and $\lambda_5 = \lambda_L = 650$ nm; which correspond to chs : 1, 4, 7, 10, and 13 of a previous SI-POF visible WDM grid proposal [12]. A distance greater than 1 mm between consecutive ports is fulfilled using an aspheric lens with $f = 40$ mm and $D_L = 50$ mm, see Section III-C. In this case, the spatial separation between the extreme chs is about 6 mm; see Fig. 5. The considered diffraction grating has an area of 50 mm \times 50 mm, $G = 600$ lines/mm, $\theta_B = 8.62$ and diffraction efficiency between 56% and 68% (for nonpolarized light) in the range of 400–650 nm [25].

Fig. 6 shows how the common port, $P_{\lambda C}$, is placed at the system center, C point ($y = 0, x = 0$). Ports are separated 1 mm from C in the x -axis direction; this separation is controlled by the diffraction grating tilt angle about the y -axis (φ), for a fixed f value. The distance of each port from C in the y -axis direction is defined by Δy_n . The distance of each port from C in the z -axis is defined by Δz_n . Finally, p and p_G are the distances from C to the Lens surface 1, and from the Lens surface 2 to the grating surface, respectively, in the z -axis direction ($x = 0$ and $y = 0$). The design is done using a ray tracing optical design software. The main target is to optimize the fiber-to-fiber coupling efficiency (η_{Cn}) from the port $P_{\lambda C}$ to the different chs ($P_{\lambda n}$) ports. It is also targeted uniform ILs of the extreme chs ($P_{\lambda 1}$ and $P_{\lambda 5}$), by a proper selection of λ_C . Table II summarizes the characteristics of the proposed design, based on Fig. 6.

The coupling efficiency is calculated considering a circular object with 1 mm of diameter (central port, $P_{\lambda C}$), with NA of 0.5 (worst case) and a uniform radiation profile (worst case); see Fig. 7. This means that each point in the SI-POF surface is radiating with the same intensity and with a NA of 0.5. η_{Cn} is calculated from the rays that reach an image of 1 mm of diameter with $NA < 0.5$ using a geometric image analysis [26].

TABLE II
SPECIFICATIONS OF THE FIVE CHANNEL MUX/DEMUX, $G = 600$ LINES/MM

General Characteristics						
Central wavelength, $\lambda_C = 540$ nm (for IL of $P_{\lambda 1} = IL$ of $P_{\lambda 5}$)						
$p = 30.479$ mm, $p_G = 15$ mm, $\alpha = \beta_{\lambda C} = -9.327^\circ$, $\varphi = -0.727^\circ$						
Input/Output Ports Configuration						
Channel/ Port $P_{\lambda n}$	λ_n [nm]	Δz_n [mm]	Δy_n [mm]	η_{Cn} [%]	η_{Gn} [%]	IL [dB] (Expected)
$P_{\lambda 1}$	405.00	2.325	-3.10	79	62	3.1
$P_{\lambda 2}$	466.25	0.984	-1.75	88	67	2.3
$P_{\lambda 3}$	527.50	0.130	-0.30	94	67	2.0
$P_{\lambda 4}$	588.75	-0.434	1.18	93	63	2.3
$P_{\lambda 5}$	650.00	-0.813	2.70	88	56	3.1
Spatial Separation						
$ \Delta y_1 - \Delta y_2 = 1.35$, $ \Delta y_2 - \Delta y_3 = 1.45$, $ \Delta y_3 - \Delta y_4 = 1.48$, $ \Delta y_4 - \Delta y_5 = 1.52$, $S = \Delta y_5 - \Delta y_1 = 5.8$						

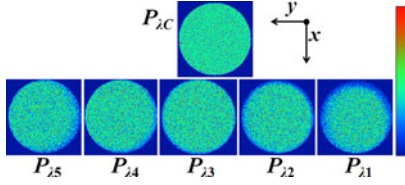


Fig. 7. Beam profiles of multimode fiber-to-fiber coupling efficiency calculations between $P_{\lambda C}$ and each input/output port.

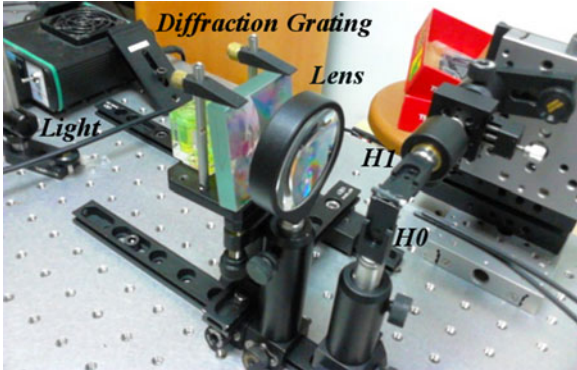


Fig. 8. Experimental setup for the characterization of the five ch Mux/DeMux: H_0 : holder of the common fiber, H_1 : input/output fiber holder.

Fig. 7 shows the resulting beam profile at the end face of each SI-POF input/output port and Table II shows the respective values of η_{Cn} . Each ch expected IL is calculated with η_{Cn} and the approximated grating efficiency (η_{Gn}) taken from [25]. The spatial separation between adjacent chs is greater than 1.35 mm, with $S = 5.8$ mm (see Table II). This value is in good agreement with values predicted on Fig. 5.

5. Experimental characterization

The experimental setup is shown in Fig. 8. The distance from the fiber holders (H_0 and H_1) to the rear surface of the grating is about 65 mm. It has a common port, $P_{\lambda C}$ (H_0) and five input/output ports, $P_{\lambda n}$ (H_1), with $n = 1, 2, \dots, 5$. Each input/output port has its own focusing distance ($p + \Delta z_n$); see Table II. The transfer function characterization is done by

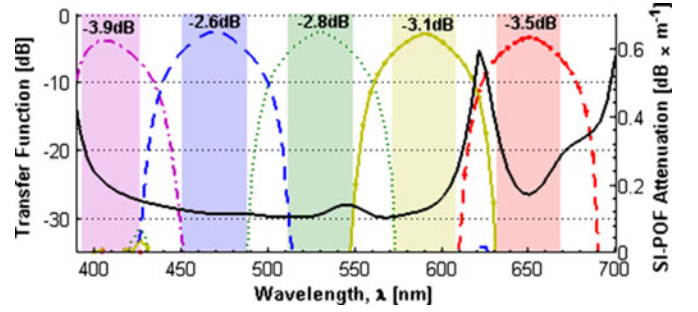


Fig. 9. Mux/DeMux transfer function (left vertical axis): λ_1 (dash-dot line), λ_2 (dashed line), λ_3 (dotted line), λ_4 (solid line with point markers), λ_5 (dashed line with point markers). SI-POF attenuation (solid line, right vertical axis).

moving the H_1 holder to the different ch positions with a micrometric xyz translation stage.

Spectral measurements are done using a Halogen light source and a high speed Spectrometer with spectral resolution of about 4 nm in the spectral range from 360 to 886 nm, using the following procedure: 1) the light source is connected to the spectrometer using 3 m of SI-POF, with mode scramblers next to the source and to the spectrometer, this measurement represents the reference spectra (0 dB reference), 2) the 3 m of SI-POF is cut in half and each end is polished, 3) the section attached to the light source is connected to the common port holder (H_0) and the section that is attached to the spectrometer is connected to the input/output port holder (H_1), and 4) the holder H_1 is positioned at the different port locations, from Table II.

The transfer function of each input/output port in the spectral range from 390 to 700 nm is shown in Fig. 9. The IL per ch is less than 4 dB. This value includes the IL produced by two polished surfaces. Fresnel losses per PMMA-air interface is typically $\sim 4\%$ (lens is AR coated: 350–700 nm). The spectral bandwidth at -25 dB is higher than 38 nm. The 3 dB spectral bandwidths are represented by shaded areas on Fig. 9. The 3 dB spectral bandwidth of each ch is greater than 30 nm. And the crosstalk attenuation (CTA) is greater than 30 dB. The CTA is a measure of the part of the optical power at each λ exiting from the port $P_{\lambda n}$ at wavelengths outside its 3 dB bandwidth. Measurements 40 dB below the reference signal are limited by the spectrometer sensitivity. The SI-POF fiber attenuation at 405, 470, 530, 588, and 650 nm is 0.21, 0.11, 0.11, 0.12, and 0.17 dB/m, respectively. Table III shows the five ch Mux/DeMux parameters. This table also presents an experimental and expected ILs comparison. It can be seen that there is a good agreement between them.

6. Discussion

The proposed diffraction scheme is used for designing an efficient and compact five ch Mux/DeMux for visible WDM transmission over SI-POF technology. This Mux/DeMux is able to separate adjacent SI-POF chs a distance greater than 1.35 mm, with a total separation between chs of 5.8 mm. The spectral bandwidths at -3 and -25 dB are greater than 30 and 38 nm,

TABLE III
PERFORMANCE SUMMARY OF THE PROPOSED FIVE CHANNEL MUX/DEMUX

Channel/ Port $P_{\lambda n}$	λ [nm]	Band-pass at:		Insertion Losses	
		-3 dB	-25 dB	Experimental	Experimental - Expected
$P_{\lambda 1}$	405	30 nm	43 nm	3.9 dB	0.8 dB
$P_{\lambda 2}$	470	35 nm	43 nm	2.6 dB	0.3 dB
$P_{\lambda 3}$	530	38 nm	42 nm	2.8 dB	0.8 dB
$P_{\lambda 4}$	588	37 nm	41 nm	3.1 dB	0.8 dB
$P_{\lambda 5}$	650	37 nm	42 nm	3.5 dB	0.4 dB

Expected ILs are given in Table II.

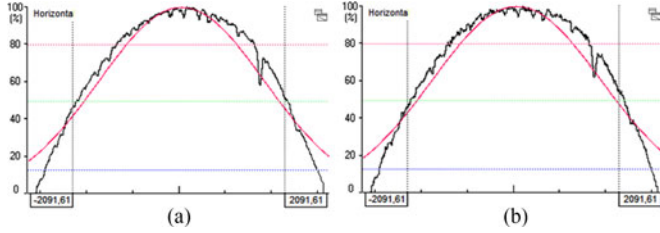


Fig. 10. Output beam profile measures: (a) without mode scramblers (FWHM = 4166.67 μm); (b) with mode scramblers (FWHM = 4234.99 μm).

respectively, in all the *chs*. The most important characteristics of the proposed Mux/DeMux are its *chs* low and uniform ILs .

These characteristics allow the implementation of efficient transmission links based on visible WDM over SI-POF, since the power penalty, produced by the low ILs , does not impose a limit to the real improvement of the link capacity. Some authors [9], [21] set the ILs per *ch* to 5 dB as a reasonable value, for a real increase in the link transmission capacity using SI-POF visible WDM. ILs of the Mux/DeMux are less than 4 dB and loss uniformity is 1.1 dB.

Another aspect that must be highlighted is that none of the recently proposed SI-POF links based on visible WDM are bidirectional [5], [13]. This is due to the high ILs of the current Mux/DeMux proposals or due to their complexity and size. The proposed five *chs* Mux/DeMux allows the implementation of bidirectional links, made entirely with SI-POFs, including $ILs < 8$ dB (<4 dB in mux and <4 dB in demux). It is important to note that a simple 4:1 SI-POF coupler have ILs up to 8 dB [7].

From Tables II and III, it is shown that there is a good agreement between the theoretical design and the experimental results. The differences are mainly due to the effects of Fresnel losses in each PMMA-air interface, to the imperfections in the POF surfaces and to the tolerances in the experimental setup.

The use of the mode scrambler at the POF input results in the same angular emission pattern independently of the chosen light source, which greatly improves the measurements reliability and repeatability [7]. Fig. 10 shows the measurements of the horizontal beam profile at ~ 5 mm of $P_{\lambda C}$ when a blue LED source (IF E92) is launched on the input fiber, with and without mode scramblers. It can be shown that there is no reduction in the beam profile. On the other hand, Fig. 11 shows the characterization of the shortest and longest wavelength channels with

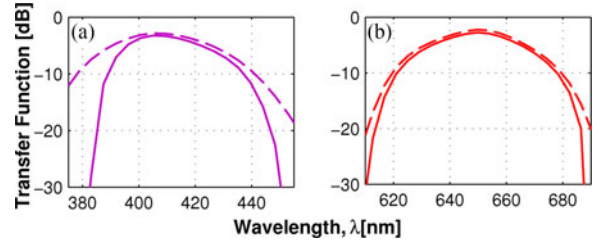


Fig. 11. Mux/DeMux characterization with (solid lines) and without (dashed lines) mode scramblers: (a) port $P_{\lambda 1} = 405$ nm, (b) port $P_{\lambda 5} = 650$ nm. ILs of the polished surfaces at the input/output ports are not included.

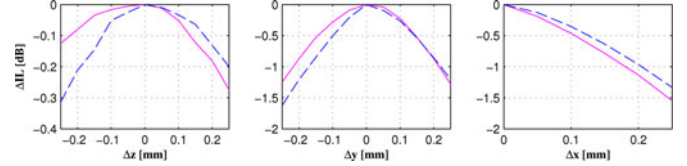


Fig. 12. Insertion losses variation (ΔIL) versus z , y and x positions, for channels centered at 405 nm (solid line) and at 650 nm (dashed line).

and without mode scramblers. It can be seen that lower insertion losses, about -0.5 dB (at the central wavelength), are obtained when mode scramblers are not used. Therefore, the IL measured using mode scramblers can be considered as a limit of the worst expected value.

A. Tolerances and Ports' Central Wavelength Tuning

The tolerances of the proposed Mux/DeMux are mainly related to the position tolerance of the output ports, since it is the most sensitive parameter. The position of the output ports (holder H_1 in Fig. 8) is controlled with a micrometric xyz translation stage. The other distances in the system are adjusted with much less precision tools. The ILs of the extremes ports are the most sensitive to the variations in their optimized positions. Fig. 12 shows the experimental characterization of the ILs variation (ΔIL) of the ports $P_{\lambda 1}$ and $P_{\lambda 5}$ against the variations in the z , y , and x direction from their optimized positions ($\Delta z_n + \Delta z, \Delta y_n + \Delta y, \Delta x_n + \Delta x$); see Table II. It can be seen that the variations in the z direction of up to ± 0.25 mm increase the ILs in less than 0.3 dB. On the other hand, the variations in the y and x direction have a higher impact in the ΔIL . In order to maintain the ΔIL of both *chs* below -0.5 dB, the variations in the y and x directions must be less than ± 0.1 and 0.1 mm, respectively.

Ports position shifts in the y direction has an almost linear effect in their central λ shifts, $\Delta \lambda$. The Mux/DeMux has a $\Delta \lambda$ [nm] in all the *chs* of about $43.48 \times \Delta y$ [mm].

The separation between adjacent *chs* is greater than 1.35 mm. Therefore, in a final application, the central λ of each port shown in Fig. 9 can be tuned up to $\Delta \lambda = 15.22$ nm ($\Delta y = 0.3$ mm), in order to accommodate specific *chs*. Obviously, this fact reduces the band-pass bandwidths. However, even if the pass bandwidths values reported in Table II are reduced by 15 nm, they still allow the use of laser sources, with little or no interference [5].

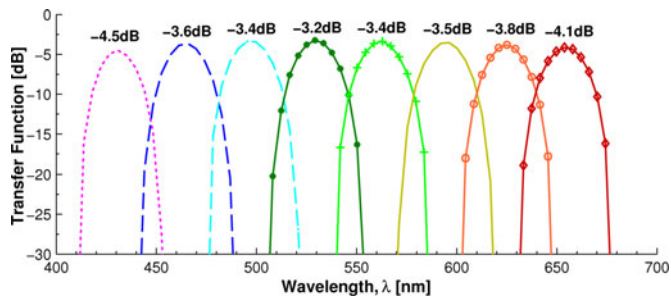


Fig. 13. Transfer function of an eight channel Mux/DeMux. The *chs*' central λ are: λ_1 (dotted line), λ_2 (dashed line), λ_3 (dashed line with dot markers), λ_4 (solid line with dot markers), λ_5 (solid line with \times markers), λ_6 (solid line), λ_7 (solid line with circle markers), and λ_8 (solid line with diamond markers).

B. Scalability: Eight Channels Mux/DeMux

It is possible to increase the spatial separation between the extreme *chs* to $S \approx 9$ mm using a diffraction grating with $G = 1200$ lines/mm and a lens with $f = 35$ mm and $D_L \geq 45$ mm ($f/\# < 0.71$; see Fig. 4). This configuration is also experimentally tested. However, due to the low performance of the available diffraction grating at 405 nm, the design is optimized to accommodate eight *chs* in the range from 430 to 655 nm. The experimental transfer function of each *ch* is shown in Fig. 13. In this case, $\lambda_1 = 430$ nm, $\lambda_2 = 465$ nm, $\lambda_3 = 497$ nm, $\lambda_4 = 530$ nm, $\lambda_5 = 562$ nm, $\lambda_6 = 595$ nm, $\lambda_7 = 625$ nm, and $\lambda_8 = 655$ nm. The separation between consecutive *chs* is greater than 1.23 mm, with total separation of $S = 8.84$ mm. The $\Delta\lambda$ [nm] in all the *chs* is $\approx 25.6 \times \Delta y$ [mm] and $ILs < 4.5$ dB with uniformity of 1.3 dB. The size is reduced to about 57 mm of length by 50 mm of height. The spectral band-pass bandwidth at -3 dB of all the *chs* is greater than 20 nm, and their spectral band-pass bandwidths at -25 dB are between 12 and 21 nm (16 nm at P_{λ_1} , 17 nm at P_{λ_2} , 17 nm at P_{λ_3} , 21 nm at P_{λ_4} , 21 nm at P_{λ_5} , 17 nm at P_{λ_6} , 12 nm at P_{λ_7} , and 18 nm at P_{λ_8}). In comparison with the six *ch* Mux/DeMux reported in [5], this proposal is more compact and has half its ILs (having an improvement of up to 5 dB).

C. Size Reduction and Applicability

It is possible to spatially separate five *chs* a total distance of about 6 mm using a diffraction grating with $G = 1200$ lines/mm, and a lens with $f = 20$ mm and diameter of $D_L = 25$ mm. The lens requirement can be fulfilled using an aspheric lens ($f/\# < 0.7$; see Fig. 4). In this case, the Mux/DeMux size can be reduced to less than 37 mm in length and 30 mm in height, which represents a reduction factor of 1.75 in length and 2.2 in height.

Apart from visible WDM SI-POF links, these low insertion losses Mux/DeMux can also be used in intensity based fiber-optic sensing configurations using WDM as the self-referencing principle [27].

7. Conclusion

A five *ch* Mux/DeMux for visible WDM transmission over SI-POF has been designed and experimentally tested. It is based

on a reflective blazed diffraction grating and an aspherical lens. It has a length of ~ 65 mm and height of ~ 55 mm. The experimental IL and CTA are found to be less than 4 dB and higher than 30 dB, respectively, and the spectral band-pass bandwidths at -3 and -25 dB in all the *chs* are greater than 30 and 38 nm, respectively. Tolerance analysis shows that extremes ports IL increments around 0.3–0.5 dB are expected for ports' positions shifts of up to ± 0.25 , ± 0.1 , and $+0.1$ mm in the z , y , and x directions, respectively. This analysis also shows that the central wavelength of each port can be tuned up to 15 nm, in order to accommodate specific *chs*. The Mux/DeMux design can be extended to eight *chs* keeping the $ILs < 4.5$ dB and $CTA > 30$ dB in a device with length of ~ 57 mm and height of ~ 50 mm. In this case, spectral band-pass bandwidth at -25 dB is 12–21 nm. Theoretical expectations are in good agreement with experimental results. This theoretical analysis can be used to design a five *ch* Mux/DeMux with a size reduction factor of 1.75 in length and of 2.2 in height, versus the five *ch* design reported.

The Muxes/DeMuxes presented in this paper have the best characteristics, in terms of performance, number of *chs* and size, reported in experimental systems. These devices allow the implementation of visible WDM links over SI-POF with a low power penalty compared to single *ch* systems.

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